



CMS Montera.
www.cmsmontera.com

Production Execution Workshop

CMS Montera provides Consulting and Software to help clients solve problems in Operations and the Supply Chain



CMS RoadRunner.



Balance Flow – Unbalance Capacity!

There are two main reasons why many manufacturers' costs are too high, output is too low, lead times are too long and delivery dates are unreliable.

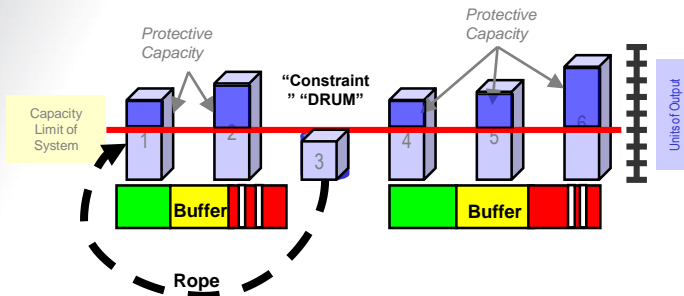
- The belief that the best way to optimize a production line is to reduce waste everywhere and balance its capacity
- The belief that a resource standing idle is a major waste

Unfortunately, both of these common beliefs are completely faulty.

In order to produce significantly more with the same resources, in much shorter lead times and reliably on-time, production should be managed according to these simple rules:

- Unbalance the production line and maximize the output of one resource
- Choke the amount of Work-in-Process allowed in the plant
- Focus continuous improvement on the issues that most often hinder flow

The Three Simple Rules of Drum-Buffer-Rope and Flow Issue Reporting



Who Should Attend

Executives , Plant / Operations Managers and Materials Managers of Manufacturing organizations



Attend CMS Montera's TOC Production Execution Workshop

- **Learn** why it is necessary to unbalance your plant's capacity to produce more
- **Experience** the improvement in lead time and predictability associated with choking the release of WIP in line with one key resource
- **Discover** how to implement a sustainable Continuous Improvement process

"The first course I have ever attended which kept everyone's attention for the full duration!!! The combination of great content and great delivery."

"This TOC course gives you the benefit of years of hind sight in a very short time."

"We're so buried in our day to day activities that we don't take the opportunity to find new ideas that prove to help our business. This course opened my eyes."